

# Ecolab Helps a Cheese and Whey Manufacturer Increase Production and Save Water by Adding Synergex™ to Their CIP Procedures.



## BACKGROUND

A cheese and whey manufacturer in the Pacific Northwest wanted to increase the production of their cheese vats and ultimately their whey protein to optimize revenue.

## SOLUTION

To help achieve the plants goals Ecolab recommend that they switch from Mandate™ Plus\*, a non-iodine acid sanitizer to Synergex™ in their CIP procedures. Synergex is an EPA-registered\*\*, mixed-peracid based sanitizer and disinfectant that helps protect against many pathogenic and environmental microorganisms, as well as bacteriophage, yeast, and mold in several sanitizing applications. It is the only no-rinse sanitizer and disinfectant to hold an EPA claim of penetrating and killing biofilms (*Listeria monocytogenes* and *Pseudomonas aeruginosa*) on non-porous food contact surfaces, with no rinse options and is listed on the EPA's List N for use against SARS-CoV-2, the virus that causes COVID-19.\*\*\*

Additional benefits include:

- Convenient to use as a one-step, no post-rinse required sanitizer.
- Improves productivity from enhanced mineral solubility that helps reduce frequency of acid washes and labor needs.
- Lower pH solution aids in mineral, hard-water, and milk soil removal.
- Reduces employee exposure to concentrated product through unique drum packaging closure to help improve worker safety.
- Helps to reduce water consumption for CIP programs as compared to a sanitizers with post-rinse requirements.
- Phosphorus reduction in wastewater stream.

## RESULTS

By moving to Synergex, the plant was able to move from a six step CIP program to a four step program on the cheddar master, salter, Vat 8, milk and curd line, rennet line, vat chase and block foamers allowing the plant to gain 2 additional vats of cheese per day. This equated to \$7.6M in increased cheese, whey protein concentrate and lactose production annually. Additionally, they were able to save 2.4 million gallons of water per year and reduce nitric acid in their wastewater stream.

## PRODUCTION SAVINGS



### PRODUCTIVITY

# Gained 2

Additional vats of cheese per day

# \$7.6M

In increased cheese, WPC and lactose production annually



### WATER

# 2.4 Million

Gallons of water saved annually

# \$6,000

Annual labor savings

# Improved

Wastewater discharge by reducing nitric acid in wastewater stream

\* U.S. EPA Reg. No. 1677-194

\*\*U.S. EPA Reg. No. 1677-250

\*\*\* Synergex has demonstrated effectiveness against viruses similar to SARS-CoV-2 on hard, non-porous surfaces. Therefore, Synergex can be used against SARS-CoV-2 when used in accordance with the directions for use against Reovirus on hard, non-porous surfaces. Refer to the CDC website at [cdc.gov/coronavirus](https://www.cdc.gov/coronavirus) for additional information.